# R34 Regulators - Miniature

- Diaphragm operated for fast response
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- Balanced valve design for precise regulation
- Available in 2 or 4 port design
- Available with a manifold mount to minimize plumbing
- Suitable for low temperature applications
- Non-rising adjusting knob
- 1/8", 1/4" ports (NPT, BSPP)





Relieving

Non-Relieving

Port		Part Number	
Size	Description	Without Gauge	With Gauge
1/8"	Relieving, 0 to 30 psig	R344-01A	R344-01AG
1/8"	Relieving, 0 to 60 psig	R344-01B	R344-01BG
1/8"	Relieving, 0 to 125 psig	R344-01C	R344-01CG
1/4"	Relieving, 0 to 30 psig	R344-02A	R344-02AG
1/4"	Relieving, 0 to 60 psig	R344-02B	R344-02BG
1/4"	Relieving, 0 to 125 psig	R344-02C	R344-02CG
Manifold	Relieving, 0 to 30 psig	R342-0MA	_
Manifold	Relieving, 0 to 60 psig	R342-0MB	-
Manifold	Relieving, 0 to 125 psig	R342-0MC	-





R344-02C

R342-0MC

# **Operating information**

Supply pressure (max): 300 psig (0 to 20.7 bar)

Operating temperature: -40°F to 150°F (-40°C to 65.5°C)

Flow capacity<sup>†</sup>:

High flow 1/8" 17 scfm (8.0 dm<sup>3</sup>/s, ANR) 1/4" 19 scfm (8.9 dm<sup>3</sup>/s, ANR)

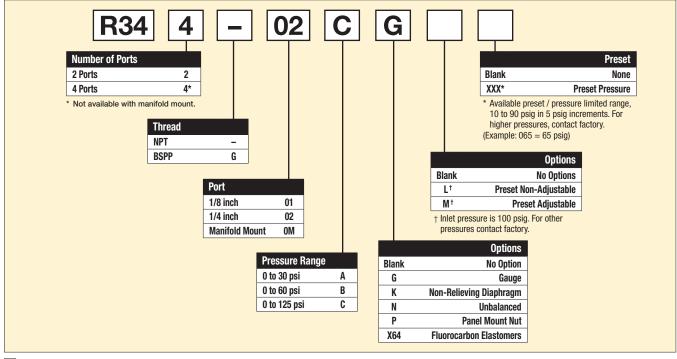
Gauge ports (2):

(no gauge port version available)

Weight: 0.25 lb (0.11 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

# Ordering Information:









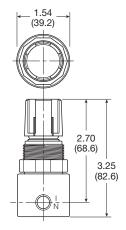
## **Material Specifications**

Body	Aluminum
Bonnet	Acetal
Diaphragm & seals	Nitrile
Valve assembly	Brass
Springs	Steel
Panel Nut	Acetal

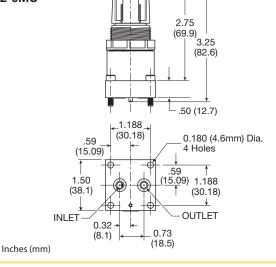
## **Repair and Service Kits**

Diaphragm assembly, non-relieving	GRP-96-726
Diaphragm assembly, relieving	GRP-96-725
0 to 30 psig (0 to 2.1 bar), spring, regulating	GRP-95-111
0 to 60 psig (0 to 4.1 bar) spring, regulating	GRP-96-718
0 to 125 psig (0 to 8.6 bar) spring, regulating	GRP-96-717
Panel mount nut, aluminum	R05X51-A
Panel mount nut, plastic	R05X51-P
Mounting bracket kit (includes panel mount nut)	SA161X57
1-1/2" Dial Face, 1/8 NPT, CBM,	1/4545140000
0 to 60 psig (0 to 4.1 bar), gauge	K4515N18060
1-1/2" Dial Face, 1/8 NPT, CBM,	
0 to 160 psig (0 to 11.0 bar), gauge	K4515N18160
Tamperproof knob kit	P31KB00AT

#### R342 / R344

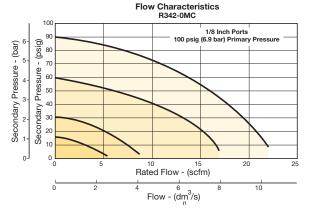


#### R342-0MC

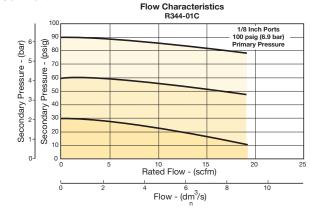


### **Flow Charts**

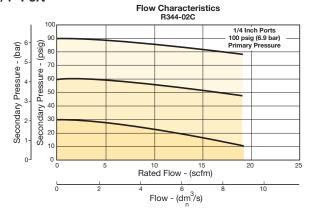
## 1/8" Manifold Mount



#### 1/8" Port



#### 1/4" Port



# **⚠ WARNING**

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

#### **CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



